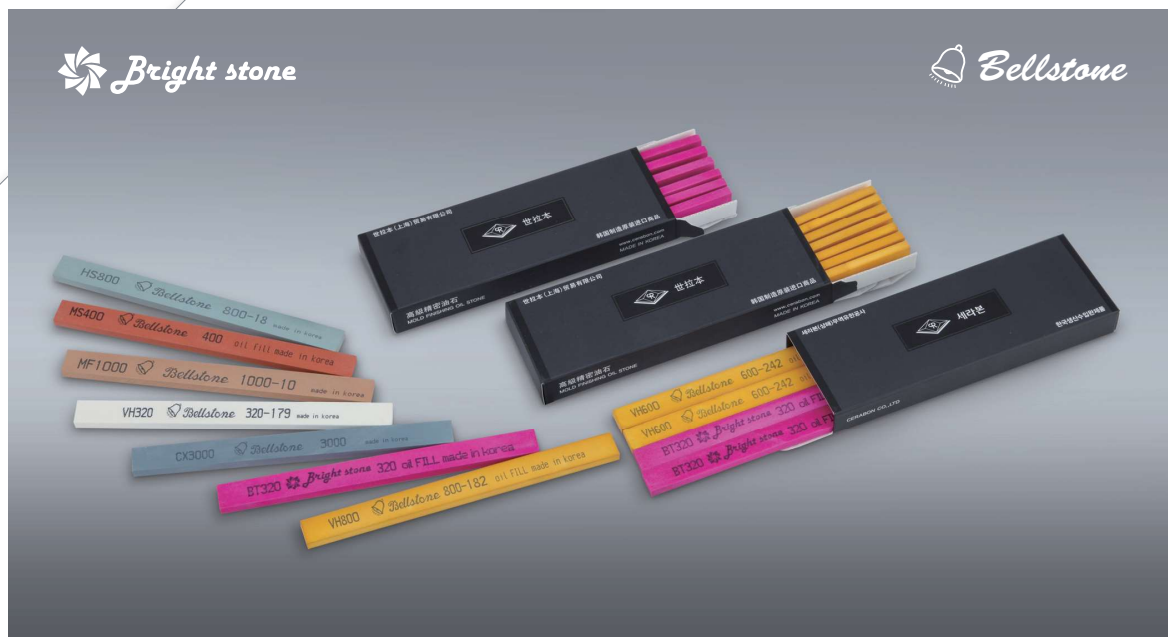


模具用油石 Mold Stone



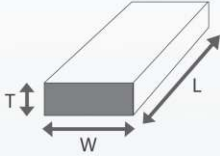
BT	<p>用高纯度高质量的白色铝氧化物制造的陶瓷产品，切削功能优秀，放电加工后，迅速去除屈曲面或斑点。用于热处理模具硬质工具钢及微细片模具的粗加工或半精加工。尤其，结合度高，对外冲击抗拉性高，不易折断，主要用于EDM放电加工的表面收尾工作、角落、深而凹处的研磨工作。此产品主要使用油浸工序，无刮伤，具有突出的研磨性。</p> <p>Mold Stone, made of high-purity white aluminum oxide of high quality, is a vitrified product with outstanding machining capability and removes curved surface or stains after electric discharge machining.</p> <p>This product is suitable for rough grinding or semifinishing of hard tool steel for the heat treatment mold and micro knurling mold. Specially, because of high grade of grinding stone and high impact resistance, it does not break easily and is used mainly to finish EDM surface and grind the corners and small deep grooves. This product is oil impregnated often and its grinding ability is excellent without creating surface scratches.</p> <p>※可用于所有手工或电工工具 ※Can be used for all manual work or with the power tool</p>
VH	<p>用高纯度的铝或磨料使用陶瓷法处理的产品，结合度特别高，不易折断。主要用在放电加工表面收尾工作和加工不容易的棱角工作。</p> <p>This is a vitrified product made of high-purity white aluminum oxide, specially, because of high grade of grinding stone, it does not break easily and is used finish EDM surface and grind the corners.</p>
MS	<p>用铝氧化物制造的陶瓷产品，抵抗性低，对冲击强，切削性优秀，广泛应用于粗糙表面研磨到收尾研磨，适用于一般刚研磨。</p> <p>This is a vitrified product made of aluminum oxide with high impact resistance and superior machining ability. A variety of uses ranges from rough surface grinding to final grinding, and it is suitable for grinding general steel.</p> <p>※可油浸 ※Can be oil impregnated</p>
MF	<p>用高纯度白色铝氧化物制造的陶瓷产品，可进行柔软研磨，无缝现象迅速加工。一般适用于合金工具钢，模具钢，一般模具钢等</p> <p>This is a vitrified product, made of high-purity white aluminum oxide, that is able to grind smoothly and process fast without loading It is generally used for grinding alloy tool steel, die steel and general mold steel.</p>
HS	<p>用高纯度碳化硅制造的陶瓷产品，此商品研磨粒本身硬度高，自生性高的尖锐刃迅速研磨。此商品主要用于硬度高的 - 不锈钢，铸件模具，超硬质合金钢，SUS400，玻璃等 非金属材料。</p> <p>This is a vitrified product, made of high purity silicon carbide, that has fine hard grains and grinds fast with naturally high recovering sharp blades. This is mainly used for grinding high hardness stainless steel, casting mold, superhard alloy steel, SUS400 and non-metallic materials like glass.</p>
CX	<p>用具有红宝石和宝石中间硬度的碳化硅制造的陶瓷产品，主要用于LCD、LED等 蒸汽模具加工，硬质模具的收尾硬面加工 等 非铁金属工作合适。</p> <p>This is a vitrified product, made of silicon carbide with hardness inbetween the hardness of ruby and the hardness of diamond, that is mostly used for machining steam mold die for LCD, LED, etc. And easy to work on non-ferrous metal for final mirror finishing of the hard mold.</p>

Cerabon Produce Fine Grit Abrasive Stones

方油石 & 双面油石 Square Stone



方油石 & 双面油石 规格

类型 (TYPE)	粒度 (MESH)	规格 (Standard Dimension) / T x W x L (mm)
	#80 ~ #3000	25 x 50 x 150, 25 x 50 x 200 ※ 可以订单制作另外尺寸 ※ Special size can be made to order.

模具用油石 规格

类型 (TYPE)	粒度 (MESH)		规格 (Standard Dimension) / T x W x L (mm)
	#80	#600	1.5 x 6 x 100, 2 x 6 x 100, 3 x 6 x 100
	#100	#800	3 x 13 x 100, 3 x 6 x 150, 3 x 13 x 150
	#120	#1000	5 x 13 x 150
	#150	#1200	
	#180	#1500	
	#240	#2000	
	#320	#3000	
	#400		